

Fig. 1 Combination Probe KS1D-BF

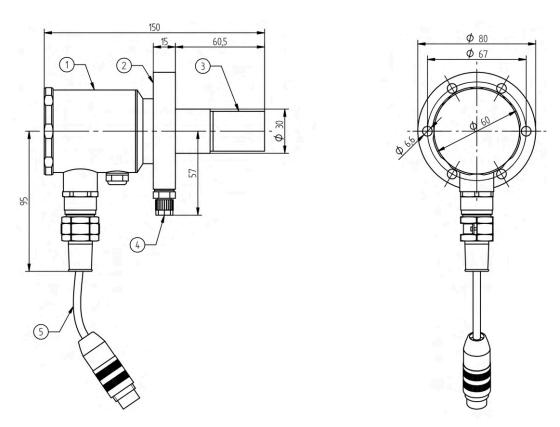


Fig. 2 Dimensional drawing Combination Probe KS1D-BF (dimensions in mm)

1	Junction box
2	Mounting flange
3	Max. measuring gas temperature at sintered metal filter
4	Hose connection
5	Connecting cable

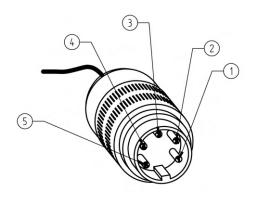


Fig. 3 Pin assignment for plug

1 = (+) probe signal O₂/ CO_e (black)

2 = (-) probe signal CO_e (grey)

3 = probe heating (white)

4 = probe heating (white)

5 = (-) probe signal O_2 (red or blue)

Measuring range	O₂ : 0 - 21 % O ₂	
	CO_e : 0 - 1,000 ppm (0 - 10,000 ppm upon request)	
Measuring precision	$\mathbf{O_2}$: \pm 5 % of measured value - not better than \pm 0.3 vol. %	
	${ m CO_e}$: \pm 25 % of measured value- not better than \pm 20 ppm after prior calibration under operating conditions with a CO reference measurement	
	In measuring range ≤ 100 ppm: ± 10 ppm	
Sensor signal	O₂: -30 +150 mV	
	CO_e: -30 +800 mV	
Response time	O₂: t ₆₀ : < 3 s	
	t ₉₀ : < 9 s	
	CO_e: t ₆₀ : < 3 s (electronically filtered at the factory < 9 s)	
	t_{90} : < 4 s (electronically filtered at the factory < 13 s)	
Relaxation time	O₂: t ₉₀ : < 8 s	
(measurement readiness after overload)	CO_e: t ₉₀ : < 9 s	
Offset to environment	O ₂ : < 0.3 vol. %	
	CO_e : < 2 ppm	
Repeating precision	O ₂ : < 0.1 % deviation from measured value	
	CO _e : < 0.7 % deviation from measured value	
Drift	O ₂ : < 1.7 % from measured value (after 1000 h of operation in EL light fuel oil and 1004 switching cycles ON/OFF)	
	CO _e : < 18.4 % from measured value (after 1000 h of operation in EL light fuel oil and 1004 switching cycles ON/OFF)	

Cross sensitivity	ensitivity		
,	O ₂ : to CO (874 ppm) < 0.1 vol. %		
	O₂: to CH ₄ (76 ppm) < 0.1 vol. %		
	O₂: to SO ₂ (76 ppm) < 0.1 vol. %		
	O ₂ : to NO (245 ppm) < 0.1 vol. %		
	(Information assumes an operating gas composition of 5 vol. $\%$ O ₂ , rest is N2)		
	CO_e: to CO ₂ (15 vol. %) < 26 ppm		
	CO_e: to O ₂ (1 vol. %) < 38 ppm		
	(Information assumes an operating gas composition of 5 vol. % O_2 , 333 ppm CO_e , rest is N2 (333 ppm CO_e = 166.5 ppm H2 + 166.5 ppm CO))		
Heating consumption	10 25 W (at T _{gas} 350 °C / 662 °F approx. 18 W) (according to design, measuring gas temperature, and measuring speed)		
Weight	1,300 g / 2.86 lb		
Material of probe housing	1.4571		
Material of connection housing	Aluminium		
Material of connecting line	Nickel-plated copper strand FEP insulation		
Measuring principle	Zirconium dioxide cell (ZrO ₂) potentiometric (voltage probe)		
Approval	According to EN 16340:2014 D		

Operating Condition			
Lifetime	> 3 years (in case of light fuel oil and natural gas)		
Heating time	10 min until operating temperature is reached		
Operating temperature of the measuring cell (sensor) at 13 V heating voltage in the air (20 °C 68 °F)	650 °C 1,202 °F		
Mounting / measuring gas extraction device	Directly in exhaust gas channel / in situ		
Seal tightness	$q_{L} \le 100 \text{ cm}^{3}/\text{h}$		
	(According to DIN V 18160-1:2006-01, seal tightness towards environment through housing and fastening)		
Mounting position	Horizontal to vertical		
Permissible fuels	Residue-free, gaseous hydrocarbons, light fuel oil, heavy fuel oil (HFO), lignite and coal, biomass (according to design)		
Ideal measuring gas speed	Without GED: 1 m/s \leq X \leq 6 m/s 3.28 ft/s \leq X \leq 19.69 ft/s		
	with GED BASE: $1 \text{ m/s} \le X \le 10 \text{ m/s}$ $3.28 \text{ ft/s} \le X \le 32.81 \text{ ft/s}$		
	with GED FLEX: 0.1 m/s \leq X depending on version 0.328 ft/s \leq X		
	(Higher measuring gas speed increases the measurement error. Measured at measuring gas temperature 25 °C 77 °F. In case of smaller measuring gas temperatures it might be necessary to protect the probe from the incident flow.)		
	Attention: For lengths of GED FLEX > 1 m, a higher measuring gas speed (> 30 m/s 98.42 ft/s) can lead to flutter and vibration of GED.		
Reference air supply	Not required		
Flange adapter	Depending on the selected GED		

Environmental Conditions

Probe head	permissible flue gas temperature	< 450 °C / 842 °F
Operation	permissible temperature	< 100 °C / 212 °F on cable gland < 100 °C / 212 °F on connection cable
Transport	permissible temperature	-20 +70 °C / -4 +158 °F
Storage	permissible temperature	-20 +70 °C / / -4 +158 °F
Degree of protection	according DIN EN 40050	IP65

^{*} According to DIN V 18160-1:2006-01, seal tightness towards environment through housing and fastening.

Order Information

Combination Probe KS1D-BF for simultaneous measurement of oxygen (O_2) and unburnt residue (CO/H_2) in combination with GED FLEX or GED BASE

with connecting cable and connector

Description / Type	Order no.	
Combination Probe KS1D-BF, cable length 2 m / 6.56 ft, IP65	656R2115	

Additional required:

For measurements without purge operation, without fully automatic calibration

- Lambda Transmitter LT3-F, order no. 657R50 / ... or
- Lambda Transmitter LT3, configured for KS1D, order no. 657R51 / ...
- Gas extraction device GED BASE or GED FLEX

For measurements with purge operation (cyclic triggering)

- Lambda Transmitter LT2, configured for KS1D in application "purge operation"
 Order no. 657R102 / KS1D / 3A /...
- Gas extraction device GED FLEX, T-adapter for purge operation
- Dedusting / purge unit, IP65, for T-adapter GED FLEX, order no. 657R0934

For measurements with purge operation (manual triggering)

- Lambda Transmitter LT3-F, order no. 657R50 / ... or
- Lambda Transmitter LT3, configured for KS1D, order no. 657R51 / ...
- Gas extraction device GED FLEX, T-adapter for purge operation
- Dedusting / purge unit, IP65, for T-adapter GED FLEX, order no. 657R0934

For measurements with fully automatic calibration

- Lambda Transmitter LT2, configured for KS1D in application "fully automatic calibration"
 Order no. 657R102 / KS1D / V /...
- Gas extraction device GED BASE or GED FLEX
- Dedusting / purge unit, IP65, for T-adapter GED FLEX, order no. 657R0934
- Fully automatic calibration system, order no. 657R0940

For measurements with purge operation (cyclic triggering) and fully automatic calibration

- Lambda Transmitter LT2, configured for KS1D in application "fully automatic calibration and purging" Order no. 657R102 / KS1D / VA /...
- Gas extraction device GED FLEX, T-adapter for purge operation
- Dedusting / purge unit, IP65, for T-adapter GED FLEX, order no. 657R0934
- Fully automatic calibration system, order no. 657R0940

The information in this publication is subject to technical changes.

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